

Tuesday, May 18, 2010 3:08:54 PM

Item ID: D4030-041

Accept

Setup Start

Stop

Item Name: Long Basket Assembly (350)

Start Date: 5/18/2010 **Start Qty:** 1.00

Required Date: 5/28/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: 10-5-18

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58776

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Item ID: D4030-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Long Basket Assembly (350)

Start Date: 5/18/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

PP

Packaging

W6 58774
Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/05/2010**CZ10/05/2010*

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Picklist Print

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Work Order ID: 58776

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC


IPP Rev:B as

Start Date: 5/18/2010

Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2530  Handle Weldment		Manufactured	No			100	Each	6.0000	1		10-5-21	

Location

Loc Qty

Loc Code

ST506

6

57736

1

57964

5

D2535

Manufactured

No

100

Each

148.0000

2

Spring

Location

Loc Qty

Loc Code

ST504

148

56355

48

58331

100

D2537

Manufactured

No

100

Each

65.0000

4

Bushing

Location

Loc Qty

Loc Code

ST504

65

53181

5

57722

20

58429

40

D3913-041

Manufactured

No

100

Each

0.0000

1

Long Basket Base Assembly, 350

D3914-041

Manufactured

No

100

Each

0.0000

1

Long Basket Lid Assembly (350)

B58663 (1x)

B58666 (1x)

EP 10/05/26

EP 10/05/26

W/O:		WORK ORDER CHANGES					
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Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
 Washer		Manufactured	No			100	Each	24.0000	6		5/10/05/20	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>			
				ST096				24				
					57144			1				
					58186			23				
D3953-3  Gas Spring Stud, Lid		Manufactured	No			100	Each	1.0000	2		358892	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>			
				ST101				1				
					57978			1				
D3953-7  Spring Spacer		Manufactured	No			100	Each	9.0000	2		10-5-21	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>			
				ST101				9				
					53970			9				
D3953-9  Gas Spring Washer		Manufactured	No			100	Each	26.0000	2		10-5-21	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>			
				ST101				26				
					53642			26				

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3953-17  Gas Spring Spacer		Manufactured	No			100	Each	2.0000	2		10-5-21	SP


Location Loc Qty Loc Code

ST101 2
~~57143~~ 2

D3953-19  Gas Spring Bracket		Manufactured	No			100	Each	11.0000	1		2 58857 10-5-21	SP
---	--	--------------	----	--	--	-----	------	---------	---	--	--------------------	----


Location Loc Qty Loc Code

ST101 11
57607 11

D3953-21  Gas Spring Bracket		Manufactured	No			100	Each	19.0000	1		1 10-5-21	SP
---	--	--------------	----	--	--	-----	------	---------	---	--	--------------	----

Location Loc Qty Loc Code

ENG 6
56407 6
ST102 13
57145 13

D3969-3  Spring (Basket Lid)		Manufactured	No			100	Each	0.0000	1		B 56384 1 30 02-05/24	
---	--	--------------	----	--	--	-----	------	--------	---	--	--------------------------	--

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Start Date: 5/18/2010

Required Date: 5/28/2010



Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN3-14A  Bolt		Purchased	No			100	Each	86.0000	4	 10-5-21		SP



Location Loc Qty Loc Code

ST351 86
114330 86

AN3-16A  Bolt		Purchased	No			100	Each	69.0000	2	 10-5-21		SP
--	--	-----------	----	--	--	-----	------	---------	---	---	--	----



Location Loc Qty Loc Code

ST352 69
113845 49
114523 20

AN5-17A  Bolt		Purchased	No			100	Each	159.0000	4	 10-5-21		SP
--	--	-----------	----	--	--	-----	------	----------	---	---	--	----

Location Loc Qty Loc Code

ST323 54
114324 54
ST339 105
113538 5
114330 100

AN4-12  Bolt		Purchased	No			100	Each	44.0000	3	 10-5-21		SP
---	--	-----------	----	--	--	-----	------	---------	---	---	--	----

Location Loc Qty Loc Code

ST357 44
114292 44

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Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN310-4		Purchased	No			100	Each	55.0000	3			
												
NUT												

Location Loc Qty Loc Code

ST139 30

114341 30

ST314 5

113845 5

ST349 20

114341 20

AN310C4 Purchased No



Nut

100 Each 76.0000

Location Loc Qty Loc Code

ST349 76

114306 76

MS21042L3 Purchased No



Nut

100 Each 1,426.000

Location Loc Qty Loc Code

ST300 1426

113537 20

113644 406

114523 1000

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Start Date: 5/18/2010

Required Date: 5/28/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5  Nut		Purchased	No			100	Each	565.0000	4	 10-5-21		SP

Location	Loc Qty	Loc Code
ST300	565	
113523 -	26	
113537	3	
114108	36	
114437	100	
114449	400	

MS24665-151



Cotter Pin

Purchased

No

100

Each

686.0000

3



10-5-21

SP

Location	Loc Qty	Loc Code
ST309	686	
17566	686	

MS24665-300



Cotter Pin

Purchased

No

100

Each

86.0000

2



10-5-21

SP

Location	Loc Qty	Loc Code
ST309	86	
105279	2	
110123	84	

2

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W/O:		WORK ORDER CHANGES					
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Required Date: 5/28/2010

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
NAS1149F0432P		Purchased	No			100	Each	347.0000	6			
Washer												

Location	Loc Qty	Loc Code
ST275	347	
112940	92	
114405	1	
114576	254	

NAS1149F0563P		Purchased	No			100	Each	260.0000	4			
Washer												

Location	Loc Qty	Loc Code
ST275	60	
108471	60	
ST298	200	
114576	200	

NAS1149F0332P		Purchased	No			100	Each	887.0000	8			
WASHER												

Location	Loc Qty	Loc Code
ST275	887	
18057	887	

NAS1149C0432R		Purchased	No			100	Each	182.0000	2			
Washer												

Location	Loc Qty	Loc Code
ST297	182	
114292	182	

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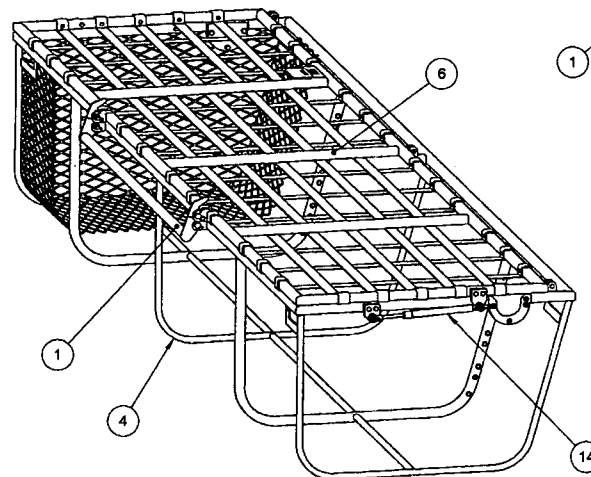
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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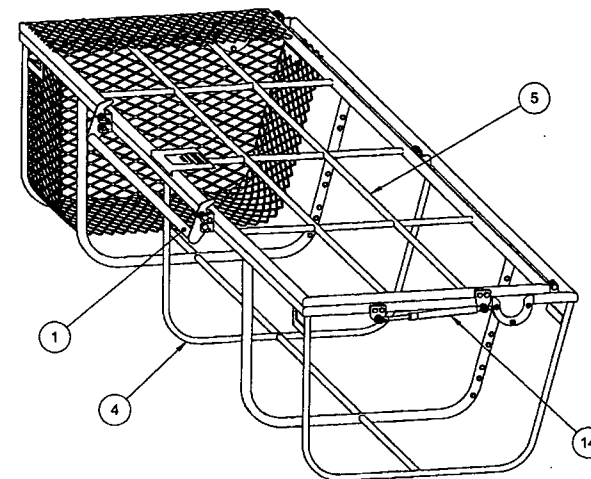
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6	1	1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2	2	AN3-16A	BOLT
17	2	2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2	2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

#58776

RELEASED
2010-04-14
WPD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH	DRAWING NO.	REV. B
CHECKED	GR	D4030	SHEET 1 OF 3
MFG. APPR.	WBS	TITLE	SCALE
APPROVED	AM	LONG BASKET ASSY (350)	NTS
DE APPR.	WBS	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.04.06		

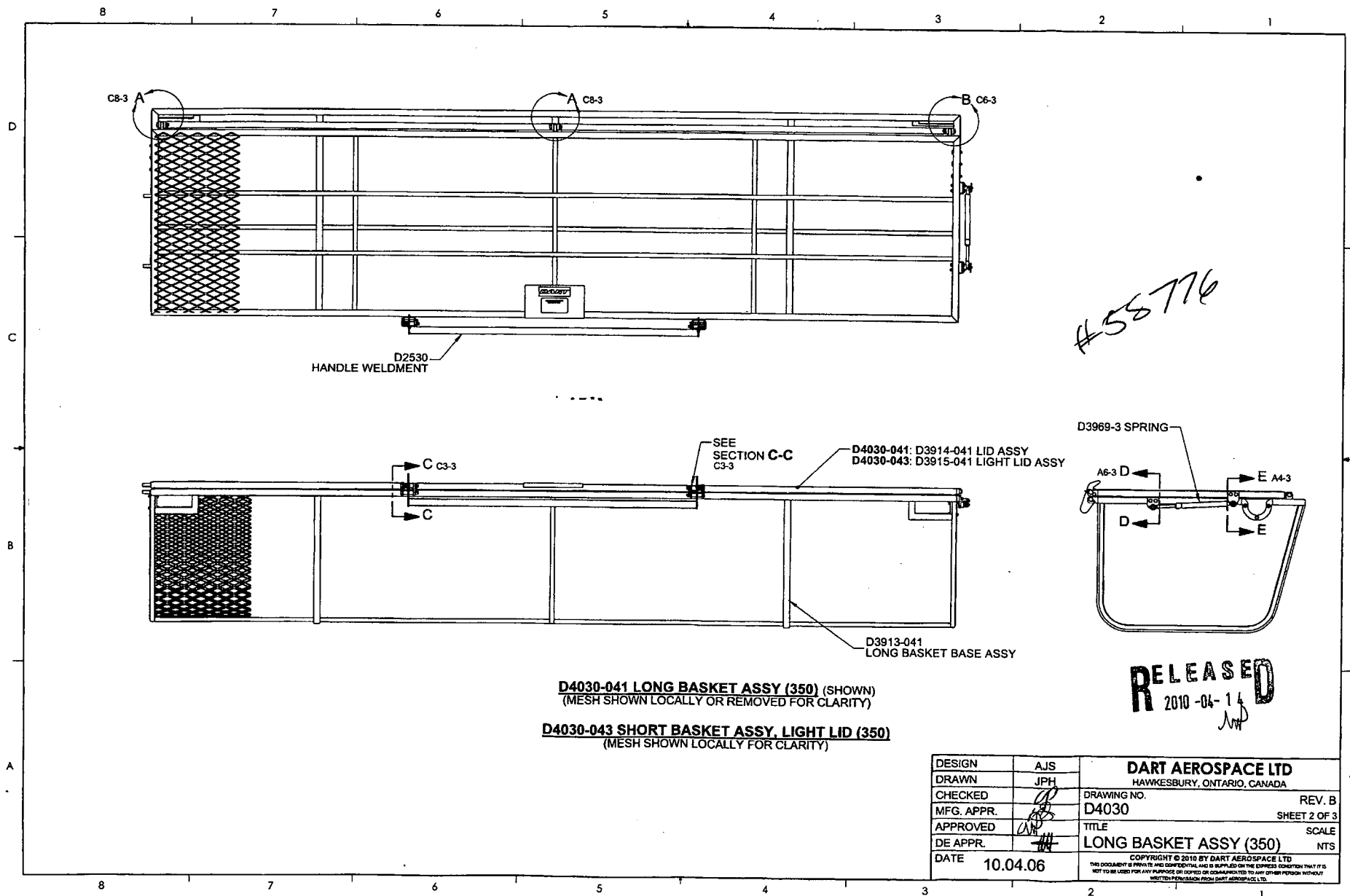
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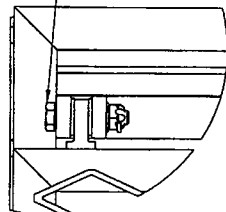
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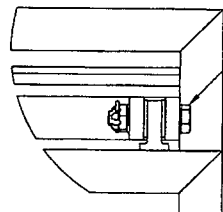
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AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

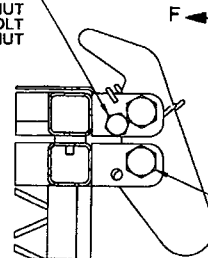


DETAIL A D8-2
D5-2



DETAIL B D3-2

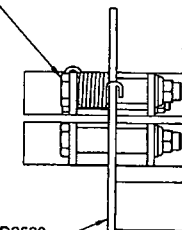
D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW F-F C3-3

D2530
HANDLE WELDMENT
REF

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

RELEASED
2010-04-14
JMP

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. B
MFG. APPR.	JMP	D4030	SHEET 3 OF 3
APPROVED	JMP	TITLE	SCALE
DE APPR.	JMP	LONG BASKET ASSY (350)	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries